

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 03658

SHEET 1 OF 1

DWG NO. 41228-202-126

REV: B

PREPARED  
BY B. PETERS

DATE: 10/24/12

EFFECT ON DWG  
☐ INC. ☒ UNINC.

DWG TITLE: FAIRING ASSY TRANSFER PUMP

APPROVED BY:

ENGR

MFG

QC

EFF:

CURRENT ORDER

TRANSACTION CODES (TC):  
A-ADD C-CREATE  
R-REVISE D-DELETE

REASON:

REVISED ADHESIVE FOR NUTPLATE INSTALLATION

**CONTROL COPY  
ISSUED DATE**

NOV 06 2012



BOND NUT PLATES TO FAIRING USING

IS

LOCTITE 332 AND ACTIVATOR 7387.

**SHEET 1, ZONE B2 IS:**

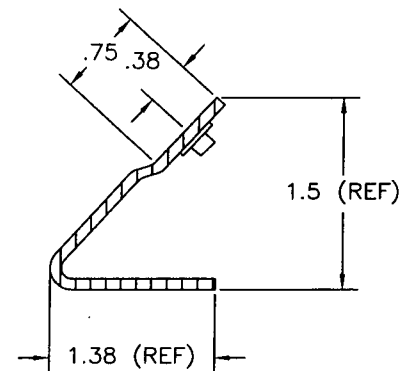
5	A	600.1018	REF	REF	LOCTITE 7387		
4	R	600.1017	REF	REF	LOCTITE 332		
F/N	TC	PART NUMBER	-002 QTY	-001	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:						CHANGE CATEGORY	DER REVIEW REQUIRED
<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM						<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

1 2 3 4 5 6 7 8

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ADDED NOTE 3 & 4, CHANGED NUT PLATE P/N, CHANGED RIVET TO ADHESIVE ON L/H & F/D, ADDED -002 ASSY TO L/H	10-06-93	
B	INCORPORATED ECN 03041	01-13-11	P. BRAVO

DRILL TO MATCH  
CB2009AA3S NUT  
PLATES; 14 PLACES.  $\triangle$  ④



41228-202-126-003 FAIRING

SECTION A-A


41228-202-126-001 FAIRING ASSY (SHOWN)  
41228-202-126-002 FAIRING ASSY (OPPOSITE)

UNINCORPORATED ECN(s)

031058

- ④ BOND NUT PLATES TO FAIRING USING CB200-40 ADHESIVE. ④
- ③ OBTAIN CONTOURS & DIM. FROM MASTER PATTERN 41228-202-126-002. FABRICATE USING MOLD P/N 41202-202-126-002A/-0-002B. ④
- ② OBTAIN CONTOURS & DIM. FROM MASTER PATTERN 41228-202-126-001. FABRICATE USING MOLD P/N 41202-202-126-001A/-001B. ④
- ① FABRICATE IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 1020.

NOTES:

			REF	REF	4	CB200-40	ADHESIVE		
			REF	REF	3	CB2009CR3CR	NUT PLATE		
			1		2	41228-202-126-004	FAIRING		$\triangle$ ③
				1	1	41228-202-126-003	FAIRING		$\triangle$ ②
						41228-202-126-002	ASSY		
						41228-202-126-001	ASSY		
			-002	-001	FIND No.	PART No.	DESCRIPTION	MAT'L	SPEC
QTY REQ'D						PARTS LIST			
NEXT ASSY(S)						ORIGINAL DATE (MO-DA-YR)	07/19/93	 2000 TEMPLE HEIGHTS DR. GARDEN GROVE, CA 92640-3018 (714) 724-6300	
41228-201-003						DRAWN BY	T. HARVILLE		
						CHECKER			
						DRAWING APPROVAL			
						CONTRACT No.		FAIRING ASSY TRANSFER PUMP	
						UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm .5^\circ$	SIZE B	CAGE CODE 07M26	DWG. No. 41228-202-126
						SCALE NONE			REV B
									SHEET 1 of 1